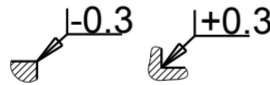


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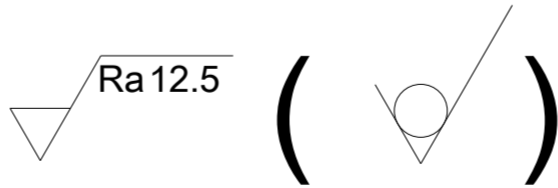
F	TS 12708 Steel Casting		
	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
G	General Tolerances		
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
H	L mm	Ham	L
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
I	ISO 2768 General Tolerances		
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
J	2-30	0,2	0,1
	L mm	m ±	K ±
	Nom. Size	Class	
	>20000	9,0	8,0
K	ISO 13920 Welded Construction		
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
L	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
M	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
N	Nom. Size	Class	


Edge without dimension according to DIN ISO 13715



STEEL SHEETS NOTES:	
Thermal cutting - Classification of thermal cuts - Geometrical product specification and quality tolerances According to EN ISO 9013 - 231	
Hot-rolled steel plates 3 mm thick or above - Tolerances on dimensions and shape According to EN10029 - B	

Technical Specifications	-					
Technical Document	-					
Fixture/Mould Asset ID.	-					
Coating/Heat Tre./Roughness	-					
Paint/Color	-					
Modif.No						
Modification Description						
Date						
Sign						



				S355J2 EN 10025		0.5
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight ( Kg )
TYP	ISO 1302    ISO 8015    EN 22553			General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
	Approved	P.FARINA		Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Checked	M.BORLO		Scale	TUVASAŞ Turkish Wagon Industry	
	Prepared	E.PINTUS		1:1		
			Rib		EM20.24.03.60.006	
Date:14/06/2018				Sheet:1/1	Size:A2	Rev:00